



Dart Aerospace Ltd.
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Canada

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5/11/18 (3)

D4148-041
Job Sheet 180593-A



Part No: D4148-041

Job Qty: 3 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

509116791

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-3			AUG 21 2018
100	Small Fab	3 pcs	7/20/18	7/20/18	0.00	0.90	Small Fab-6			SmpBAS
110	QC	3 pcs	7/20/18	7/20/18	0.00	0.00	QC5			38
120	Packaging	3 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2	5/538	6 6	AUG 24 2018
130	QC21-SA	3 Ea	7/20/18	7/20/18	0.00	0.00	QC21			21 AUG 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	9 Ea (3 ea)	90-Start up Operation	
D4091-1	Mounting Lug	3 Ea (1 ea)	90-Start up Operation	
D4148-1	Crosstube Lug Plate, Fwd	6 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	3 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	3 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	3 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	24 Ea (8 ea)	90-Start up Operation	
MS21043-3	Nut	6 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	9 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	12 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	18 Ea (6 ea)	90-Start up Operation	
D2690-6	Lanyard	3 Ea (1 ea)	120-Packaging	
D3910-1	Crosstube Lug	3 Ea (1 ea)	120-Packaging	

38
38
38

38-6
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38-6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	6	154	0
	AN4C13A	9	23	0
	D4091-1	3	20	0
	D4148-1	6	30	0
	D4148-3	3	5	0
	D4148-5	3	1	0
	MS17984-C413	3	25	0
	MS20615-4M18	24	76	0
	MS21043-3	6	1,013	0
	MS21043-4	9	679	0
	NAS1149C0332R	12	6,319	0
	NAS1149C0432R	18	1,527	0
120-Packaging	D2690-6	3	10	0
	D3910-1	3	3	0

Part Specifications

Specifications could not be found.

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D3910-1 x3
D2690-6 x2

Dart Aerospace Ltd.
70 Aberdeen St
Wkesbury, ON
1K7
da
632-5200

004391

D4148-041
Job Sheet 180593



8006 E L 1111

Lug Assembly

Job Qty: 6 ea

SPLIT 3

Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	6 pcs	7/20/18	7/20/18	0.00	1.80	Small Fab-6		
110	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC5		
120	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2		
130	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	12 Ea (2 ea)	90-Start up Operation	5084117
AN4C13A	Bolt	18 Ea (3 ea)	90-Start up Operation	5099292
D2690-6	Lanyard	6 Ea (1 ea)	90-Start up Operation	501393x4
D3910-1	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	5071259x3
D4091-1	Mounting Lug	6 Ea (1 ea)	90-Start up Operation	5062930
D4148-1	Crosstube Lug Plate, Fwd	12 Ea (2 ea)	90-Start up Operation	5066756x5
D4148-3	Stud Receiver, Lower	6 Ea (1 ea)	90-Start up Operation	5088596
D4148-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	5088428
MS17984-C413	Quick Release Pin	6 pcs (1 ea)	90-Start up Operation	5057527
MS20615-4M18	Rivet	48 Ea (8 ea)	90-Start up Operation	5083540x24
MS21043-3	Nut	12 Ea (2 ea)	90-Start up Operation	5090631x24
MS21043-4	Nut	18 Ea (3 ea)	90-Start up Operation	5062620
NAS1149C0332R	Washer	24 Ea (4 ea)	90-Start up Operation	5062696
NAS1149C0432R	Washer	36 Ea (6 ea)	90-Start up Operation	5049837
				5050052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	12	178	0
	AN4C13A	18	63	0
	D2690-6	6	15	0
	D3910-1	6	9	0
	D4091-1	6	36	0
	D4148-1	12	42	0
	D4148-3	6	12	0
	D4148-5	6	8	0

MS17984-C413	6	21	0
MS20615-4M18	48	62	0
MS21043-3	12	1,055	0
MS21043-4	18	719	0
NAS1149C0332R	24	6,635	0
NAS1149C0432R	36	1,607	0

Part Specifications

Specifications could not be found.

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